



Dart Aerospace Ltd.
1270 Aberdeen St
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D5371-2**Job Sheet 197761****Part No:** D5371-2**Job Qty:** 5 pcs**Part Name:** Hook**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/16/19**Job Tracking No:****Due Date:** 8/30/19**Created By:** Manon Dubois**Type:** Stock**Description:****Note:** DWG REV A SHEET 2 IPP REV.A NEW ISSUE JFS 15/12/14 VERIFIED BY: JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	5 pcs	8/30/19	8/30/19	0.00	0.17	Bandsaw - 1		<i>mx 19/08/27</i>
110	HAAS 5 Axis - B4B	5 pcs	8/30/19	8/30/19	0.75	5.01	HAAS - 5 - B4B		<i>mx 19/08/27</i>
120	QC 2	5 pcs	8/30/19	8/30/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		<i>mx 19/08/27</i>
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



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Container No: S209491**Part:** D5371-2**Job No:** 197761**Serial No/Batch:** S209491**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/28/19

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130 QC 8	5 pcs	8/30/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	19-08-28
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Handfinish - 1-1 Chemical-B4B	5 pcs	8/30/19	0.00 0.50	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	AUG 29 2019
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4R	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 -	

				B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150 Powdercoat - 11 Gls Blk(A)- B4B	5	8/30/19	0.00 0.15	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
155 QC 3	5	8/30/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
180 Packaging 3-1 - Stock - B4B	5	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

BR 12 Q 12.

START: 12:45. OUT: 3:00 FINISH: 1:15.

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				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	5	8/30/19	0.00 0.00	QC 21 - SA - 21	046
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	9-59
Part Op 100 - Cut Blanks at 3.250" Descriptions: 110 - (HAAS CNC vertical machine #5), 1-Machine as per folio FB446 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Chemical Conversion Coat per QSI005 4.1) 150 - (Gloss Black (Alum) (Ref:QSI005 4.3.5.13)), START TIME: _____ 155 - (QC3- Inspect Part Finish) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	1.3550 ft (.271 ea)	100-Bandsaw - 1	5180 492	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B1.000X06.000	1	21	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work-Order:	197761
Description: Hook		Part Number:	D5371-2
Inspection Dwg: D5371 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.45	+/-0.030	5.453	—		Vern M/L-08	
R0.25	+/-0.030	R.250	—		R-6	
R0.28	+/-0.030	R.280	—		"	
30°	+/-0.5°	30°	—		C-Square	
R0.39	+/-0.030	R.390	—		R-6	
10°	+/-0.5°	10°	—		C-Square	
R0.28	+/-0.030	R.280	—		R-6	
34°	+/-0.5°	34°	—		C-Square	
R0.39	+/-0.030	R.390	—		R-6	
0.86	+/-0.030	.860	—		Vern M/L-08	
0.200	+/-0.010	.204	—		"	
2.28	+/-0.030	2.265	—		"	
R0.16	+/-0.030	R.160	—		R-6	
70°	+/-0.5°	70°	—		C-Square	
0.40	+/-0.030	.408	—		Vern M/L-08	
2.61	+/-0.030	2.614	—		"	
0.174 x 60°	+/-0.010 x +/-0.5°	.170X60°	—		"	
Ø0.204	+0.005/-0.001	Ø.205	—		"	
0.374	+/-0.010	.374	—		"	
0.748	+/-0.010	.748	—		"	
0.35	+/-0.030	.350	—		"	
0.750	+/-0.005	.750	—		"	
3.250	+/-0.005	3.250	—		"	
0.550	+/-0.010	.550	—		"	
R0.13	+/-0.030	R.125	—		R-6	
R0.02	+/-0.030	R.020	—		"	
1.97	+/-0.030	1.968	—		Vern M/L-08	
2.43	+/-0.030	2.425	—		"	
1.87	+/-0.030	1.865	—		"	
0.050	+0.005/-0.000	.053	—		"	

Measured by:	<i>[Signature]</i>	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	19/08/27	Date:	19-08-28	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	
B	18.08.01	Dimension corrected per Dwg Rev A	KJ	<i>[Signature]</i>